

TECHNICAL SHEET



Article:	B0120 BACH
Norm:	UNI EN ISO 20345:2012
Safety Class:	S3 CI SRC
Footwear height:	Mod. C, H 190 mm (< 178 mm, Rif. EN 20345-5.2.2)
Width:	11
Construction:	STROBEL; BIDENSITY INJECTED SOLE
Cleaning and maintenance:	Use only soft brushes and water. Do not use substances like alcohol, thinners, gasoline, oil or any other chemicals. Keep the footwear, dry and clean, in a proper place at room temperature.
Suggested environments:	Mechanics, building, ship building, mining.

Entire footwear: components					
Component	Description	Value	Norm Requirements	EN 20345	
Steel toe-cap	Impact resistance(200 J)	14,0 mm	≥ 14 mm	5.3.2.3	
	• Free height after impact				
Sole (SRC)	Compression resistance (15 kN)	14,5 mm	≥ 14 mm	5.3.2.4	
	• Free height after compression				
Sole (SRC)	Slip resistance				
	• SRA – Sole (entire sole)	0,38	≥ 0,32	5.3.5.4	
	• SRA – Heel (Angle of 7°)	0,36	≥ 0,28	5.3.5.4	
	• SRB – Sole (entire sole)	0,18	≥ 0,18	5.3.5.4	
Fresh'n Flex (P)	Puncture resistance	No perforation	≥ 1100 N	6.2.1.1.2	
					• SRB – Heel (Angle of 7°)
Footbed (A)	Antistatic properties	dry 8,27 x 10 ⁸ Ω	≥ 10 ⁵ Ω , ≤ 10 ⁹ Ω	6.2.2.2	
		• Electrical resistance	humid 5,44 x 10 ⁸ Ω	≥ 10 ⁵ Ω , ≤ 10 ⁹ Ω	6.2.2.2
Sole/Upper Heat (HI)	Thermal insulation	Insole temperature increase	N/A	≤ 22°C	6.2.3.1
		Cold (CI)	Insole temperature decrease	7,5°C	≤ 10°C
Heel (E)	Shock-absorption in the heel region	34 J	≥ 20 J	6.2.4	
(WR)	Water resistance (Water absorption)	N/A	≤ 3 cm ²	6.2.5	
(M)	Metatarsal protection	N/A	≥ 40 mm	6.2.6	

Upper				
Component	Description	Value	Norm Requirements	EN 20345
Water-resistant grain leather	Tear resistance	170 N	≥120 N	5.4.3
	Traction resistance	N/A	≥ 15 N/mm ²	5.4.4
	Water steam permeability	2,2 mg/cm ² h	≥0.8 mg/cm ² h	5.4.6
	pH value	3,8	≥ 3,2	5.4.7
	Chromium VI content	Not detected	Not detectable	5.4.9
	Water passed	0,0 g	≤ 0.2 g	6.3
	Water absorption	14 %	≤ 30%	6.3

Lining				
Component	Description	Value	Norm Requirements	EN 20345
Thinsulate	Tear resistance	20 N	≥ 15 N	5.5.1
	Abrasion resistance	<ul style="list-style-type: none"> Dry : the surface shows no holes humid: the surface shows no holes 	No holes till 51.200 cycles	5.5.2
	Water steam permeability	6,0 mg/cm ² h	≥ 2,0 mg/cm ² h	5.5.3
	pH value	N/A	Not detectable	5.5.4
	Chromium VI content	N/A	Not detectable	5.5.5

Insole				
Component	Description	Value	Norm Requirements	EN 20345
Fresh'nFlex	Thickness	3,5 mm	≥ 2,0 mm	5.7.1
	pH value	N/A	Not detectable	5.7.2
	Water absorption	98mg/cm ²	≥ 70 mg/cm ²	5.7.3
	Water release	92%	≥ 80 %	5.7.3
	Abrasion resistance (after 400 cycles)	No damage	Damage ≤ to norms reference	5.7.4.1
	Chromium VI content	N/A	Not detectable	5.7.5

Removable footbed				
Component	Description	Value	Norm Requirements	EN 20345
Anatomical, breathable, textile and expanded polymeric material	Thickness	3,5±0,5 mm	N/A	5.7.1
	pH value	N/A	Not detectable	5.7.2
	Water absorption	Permeable	Permeable or ≥ 70mg/cm ²	5.7.3
	Water release	Permeable	Permeable or ≥ 80%	5.7.3
	Abrasion resistance	No damage	Dry No holes till 25600 cycles Humid no holes till 12800 cycles	5.7.4.2
	Chromium VI content	N/A	Not detectable	5.7.5

Sole					
Component	Description	Value	Norm Requirements	EN 20345	
Midsole: PU Outsole: TPU SKIN (TPU high density)	Sole thickness without profiles	10 mm	≥ 4 mm	5.8.1.1	
	Profile height	4 mm	≥ 2,5 mm	5.8.1.3	
	Tear resistance	5,5 kN/m	≥ 5 kN/m	5.8.2	
	Abrasion resistance	<ul style="list-style-type: none"> relative volume loss 	38 mm ³	≤ 250 mm ³	5.8.3
	Flexion resistance	<ul style="list-style-type: none"> Notches increase after 30.000 cycles 	2,5 mm	≤ 4 mm	5.8.4
	Hydrolysis	<ul style="list-style-type: none"> Notches increase after 150.00 cycles 	3,5 mm	≤ 6 mm	5.8.5
	Detachment Midsole/Outsole	N/A	≥ 4 N/mm; (*) ≥ 3 N/mm with sole ripping	5.8.6	
	(HRO) Contact heat resistance (300°C)	N/A	No damage (melting, breaking)	6.4.1	
	(FO) Fuel resistance (volume changes)	0,5 %	≤ 12%	6.4.2	

Date: 04/04/2015

Copy in accordance with the Italian sheet